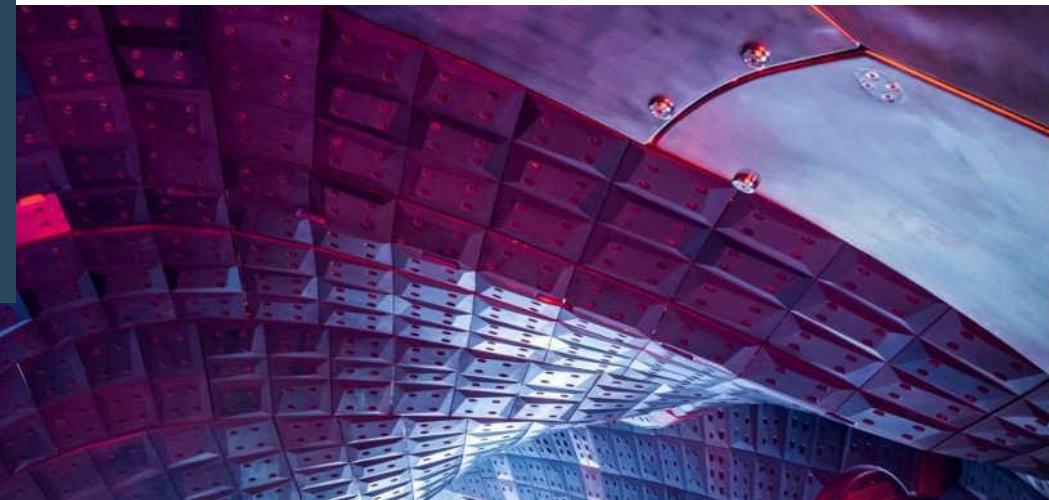




The ECRH-Power Upgrade at the Wendelstein 7-X Stellarator



H.P. Laqua, K. A. Avramidis, H. Braune, I. Chelis, G. Ganenbein, S. Illy, Z. Ioannidis, J. Jelonnek, J. Jin, L. Krier, C. Lechte, A. Leggieri, F. Legrand, S. Marsen, D. Moseev, H. Oosterbeek, T. Rzesnicki, T. Ruess, T. Stange, M. Thumm, I. Tigelis, R. C. Wolf and the W7-X team



This work has been carried out within the framework of the EUROfusion Consortium, funded by the European Union via the Euratom Research and Training Programme (Grant Agreement No 101052200 — EUROfusion). Views and opinions expressed are however those of the author(s) only and do not necessarily reflect those of the European Union or the European Commission. Neither the European Union nor the European Commission can be held responsible for them.

Outline



- Motivation
- General strategy
- Gyrotrons
- Transmission line
- Gyrotron control

Outline



- Motivation
- General strategy
- Gyrotrons
- Transmission line
- Gyrotron control



Motivation: W7-X Future Operation Scenarios

Important to distinguish scenarios

(a) Reactor relevant power fluxes on plasma facing components in steady state.

long-pulse operation (**10MW@1800s, 10MW/m² max. heat loads on PFC**)

no upgrades of plasma facing components (PFC) necessary

ECRH scenario; existing 10 gyrotrons + 2 new 1.5 MW gyrotrons.

Motivation: W7-X Future Operation Scenarios

Important to distinguish scenarios

(a) Reactor relevant power fluxes on plasma facing components in steady state.

long-pulse operation (**10MW@1800s, 10MW/m² max. heat loads on PFC**)

no upgrades of plasma facing components (PFC) necessary

ECRH scenario; existing 10 gyrotrons + 2 new 1.5 MW gyrotrons.

(b) Reactor relevant plasma pressure and confinement

High-performance operation needs

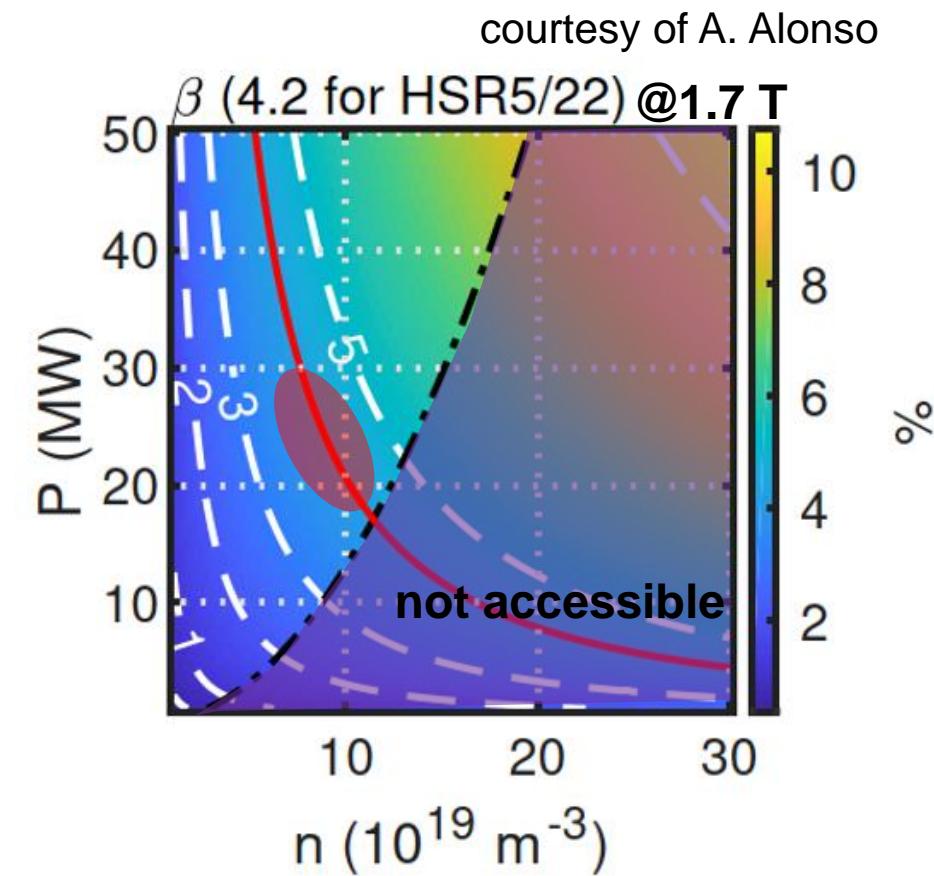
4 x 1.5 MW + 4 x 2 MW additional gyrotrons + 4x1MW

existing gyrotrons for total power of 18 MW.

total heating power of **P_{total}=20-30MW** for a maximum discharge

length of **t_{pulse}<10s** to be achieved by ECRH and NBI heating

operation at **B=1.7T (X3 heating 140 GHz)** required for high- β operation.



Outline



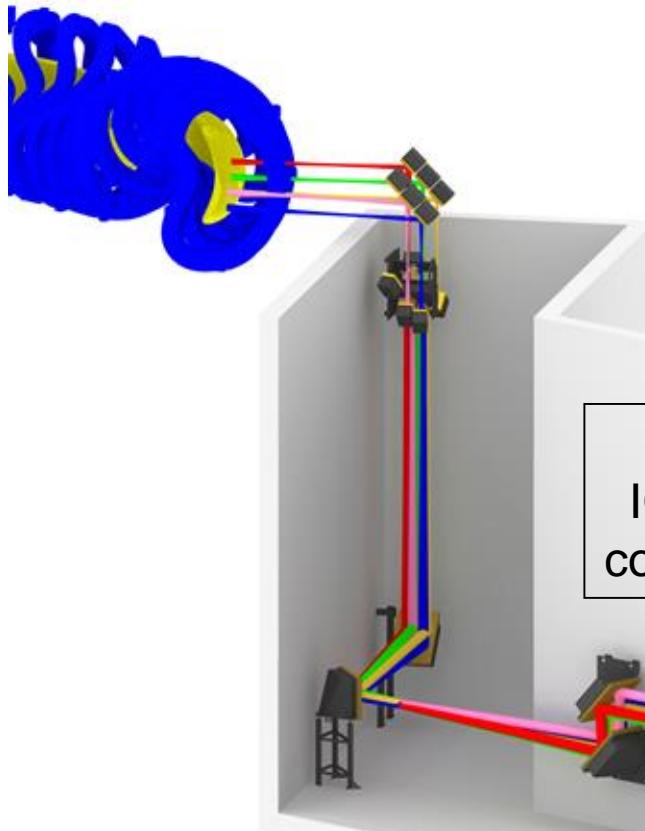
- Motivation
- General strategy
- Gyrotrons
- Transmission line
- Gyrotron control



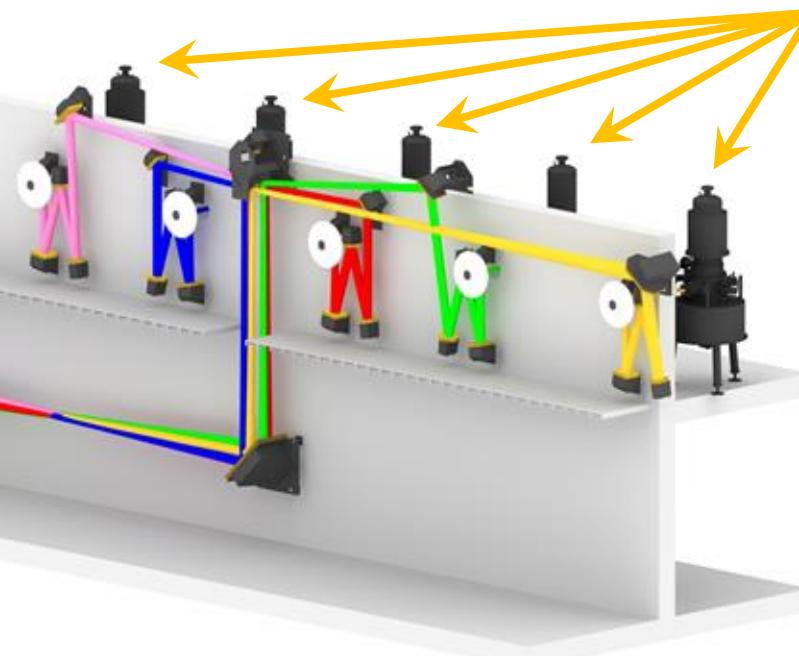
General Strategy: Lessons Learned

- Purchase of “serial gyrotrons” prohibits progress.
The successful design is frozen for many years. => outdated gyrotrons
- Consider the whole ECRH-system.
The gyrotron is the “motor”, but the ECRH system is the “car”.
The weakest component determines the performance.
- Long pulse or cw operation requires a different interlock strategy than for pulsed operation.
Online analysis of interlock events.
Categorisation interlock signals.
Restart after interlock must be possible.
- Minimize complexity to increase reliability.

General Strategy: Upgrade of the installation



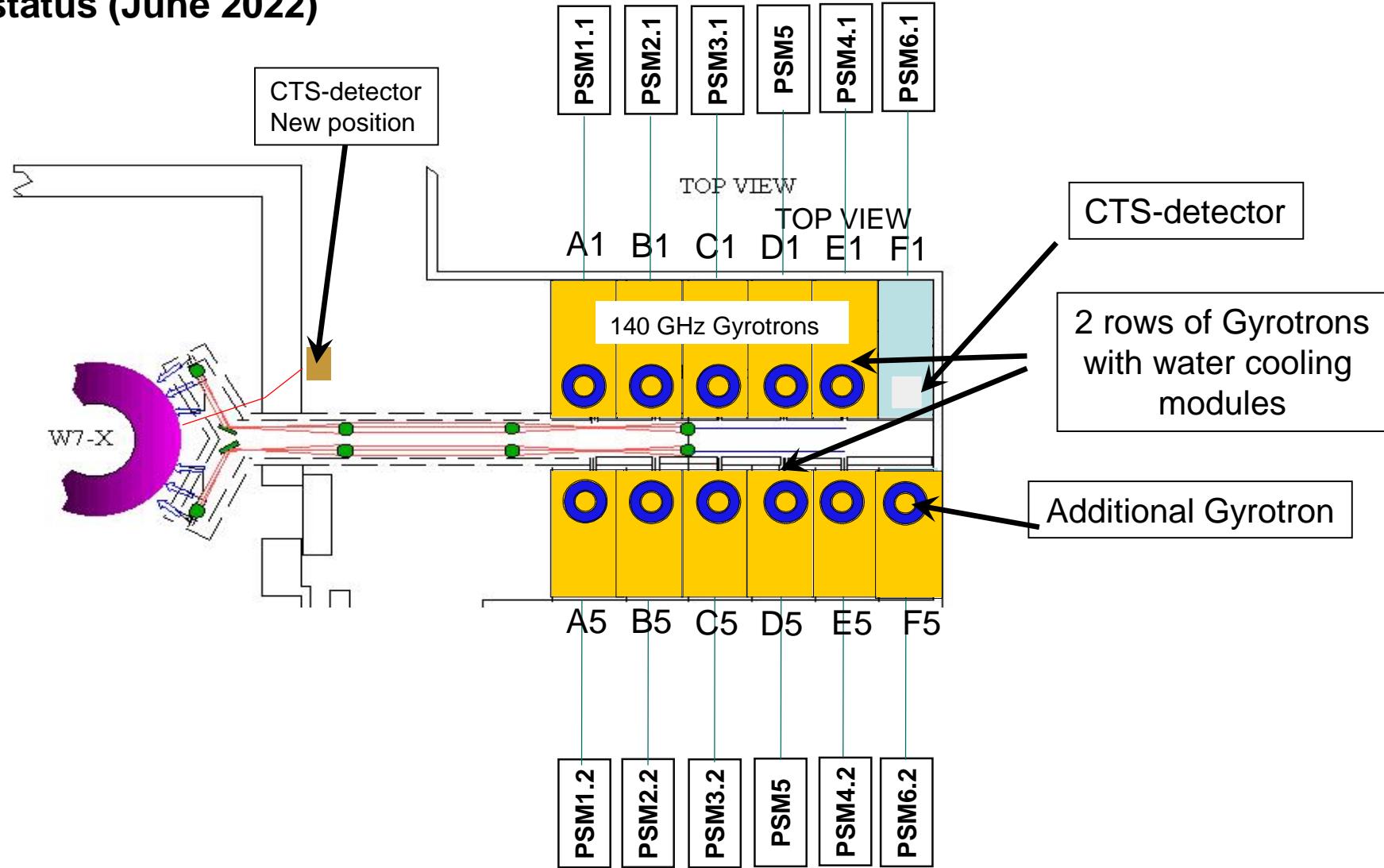
- 10 Gyrotrons with up to 1MW each @ 140GHz
- transmission loss of 5%-6% over > 40m
- overall input power of up to 7.5 MW steady state
- ⇒ Quasi-optical transmission line in air - “first of its kind”



Thales gyrotron

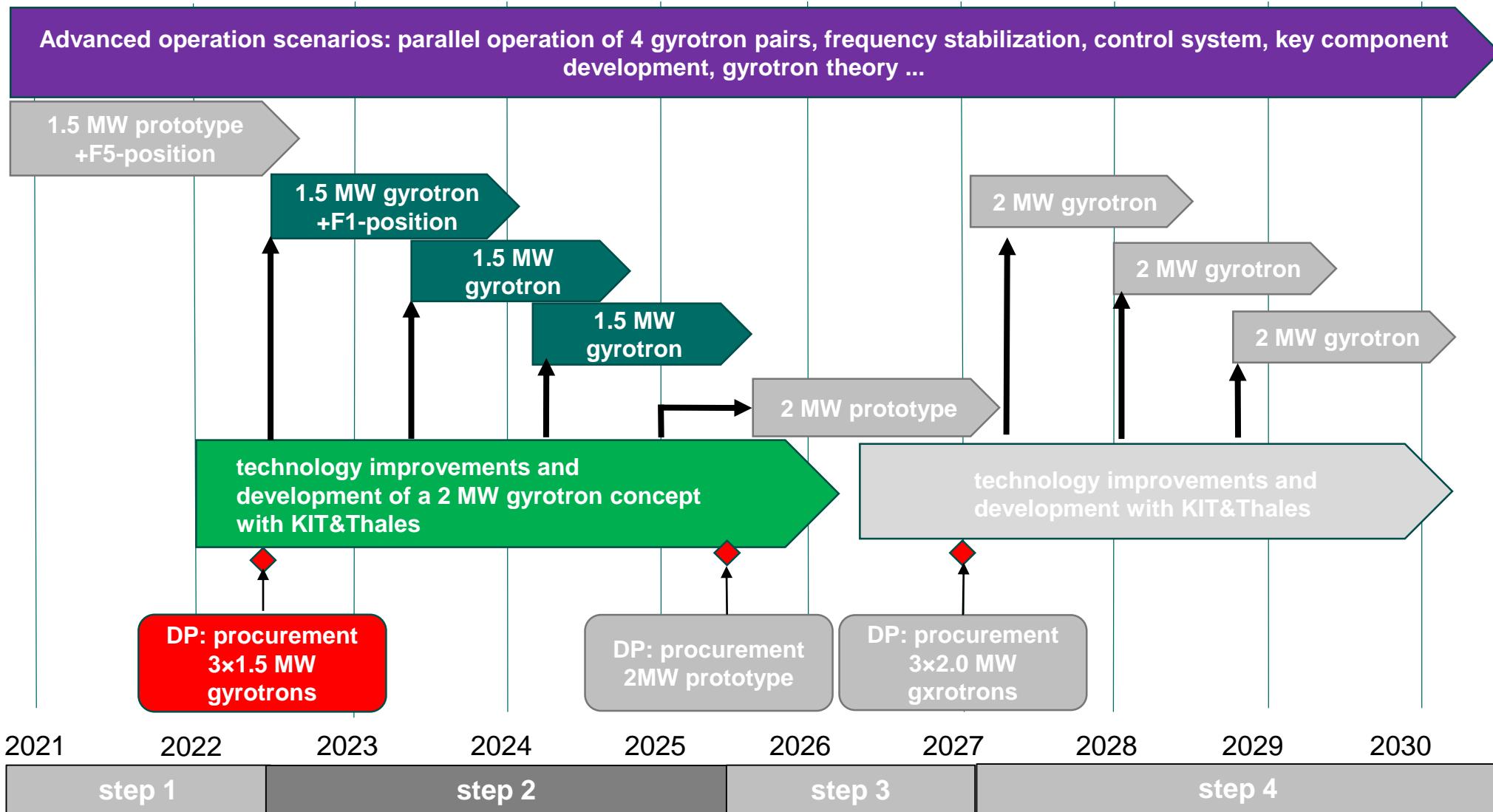
Upgrade of the ECRH Installation to 12 Gyrotron Positions

Actual status (June 2022)





Increase the Individual Gyrotron Power to 1.5 and 2 MW



Outline



- Motivation
- General strategy
- Gyrotrons
- Transmission line
- Gyrotron control

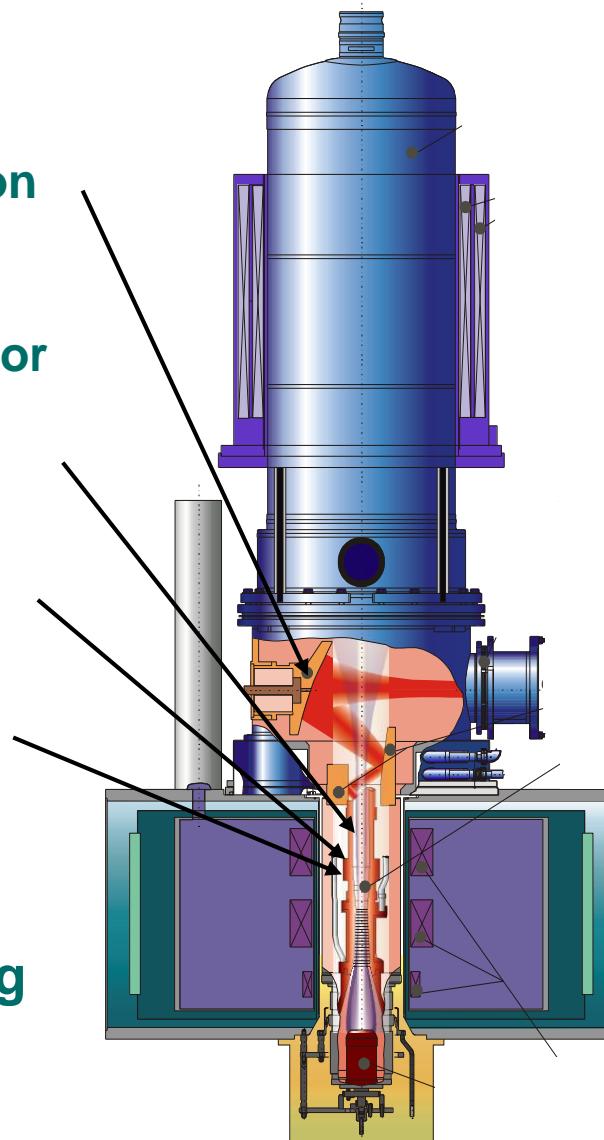
Gyrotron Design Improvements

in collaboration with KIT and Thales



Step1 completed

- **Adjustable mirror to center beam on diamond disc.**
- **New hybrid type launcher and mirror design** (conversion efficiency enhancement 95%=>98%)
- **Larger cavity (20.48=> 22.83)**
TE28.08->TE28.10 operating mode
- **optimized cavity cooling**



New gyrotrons fit in the existing W7-X installation!

Gyrotron Design Improvements

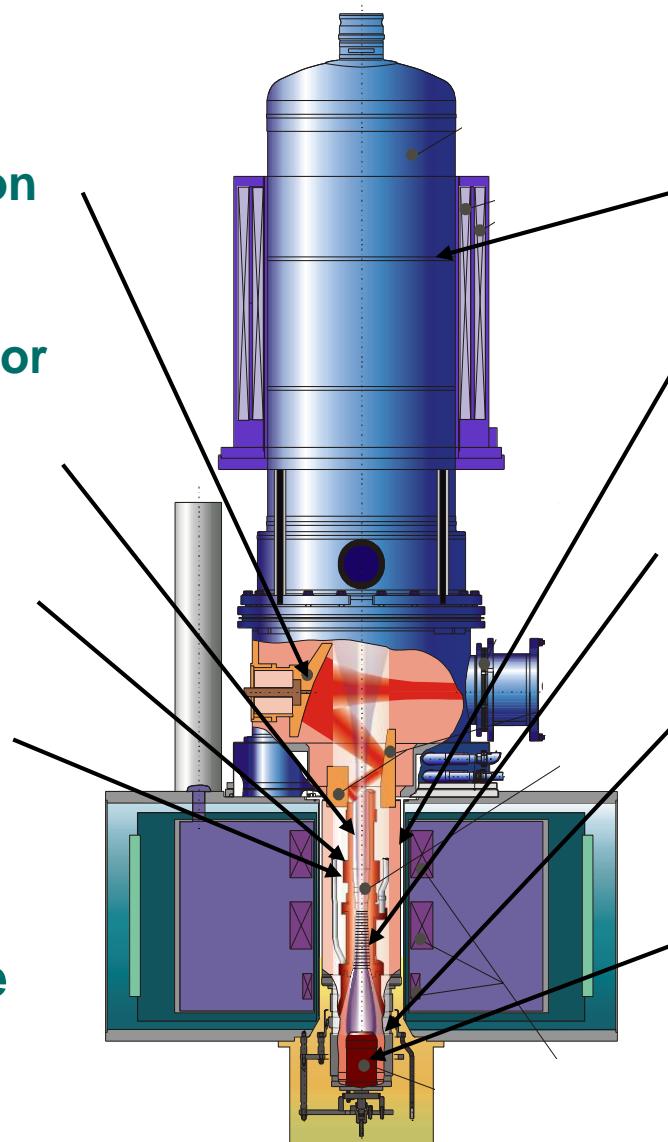
in collaboration with KIT and Thales



Step1 completed

- Adjustable mirror to center beam on diamond disc.
- New hybrid type launcher and mirror design (conversion efficiency enhancement 95%=>98%)
- Larger cavity (20.48=> 22.83)
TE28.08->TE28.10 operating mode
- optimized cavity cooling

New 1.5 MW gyrotrons fit in the existing W7-X installation!



Step2 planed

- Toughen up the collector for > 2 MW load.
- Enhance Cavity Cooling > 20 MW/m²
Mini and micro channel cooling.
- Simplify and optimize beam tunnel for 80 A
- Triode gyrotron operation
Insulate anode from body for ultra fast modulation (phase locking)
- Toughen up the electron gun for 80 A
Potted cathode (no glowing filament)

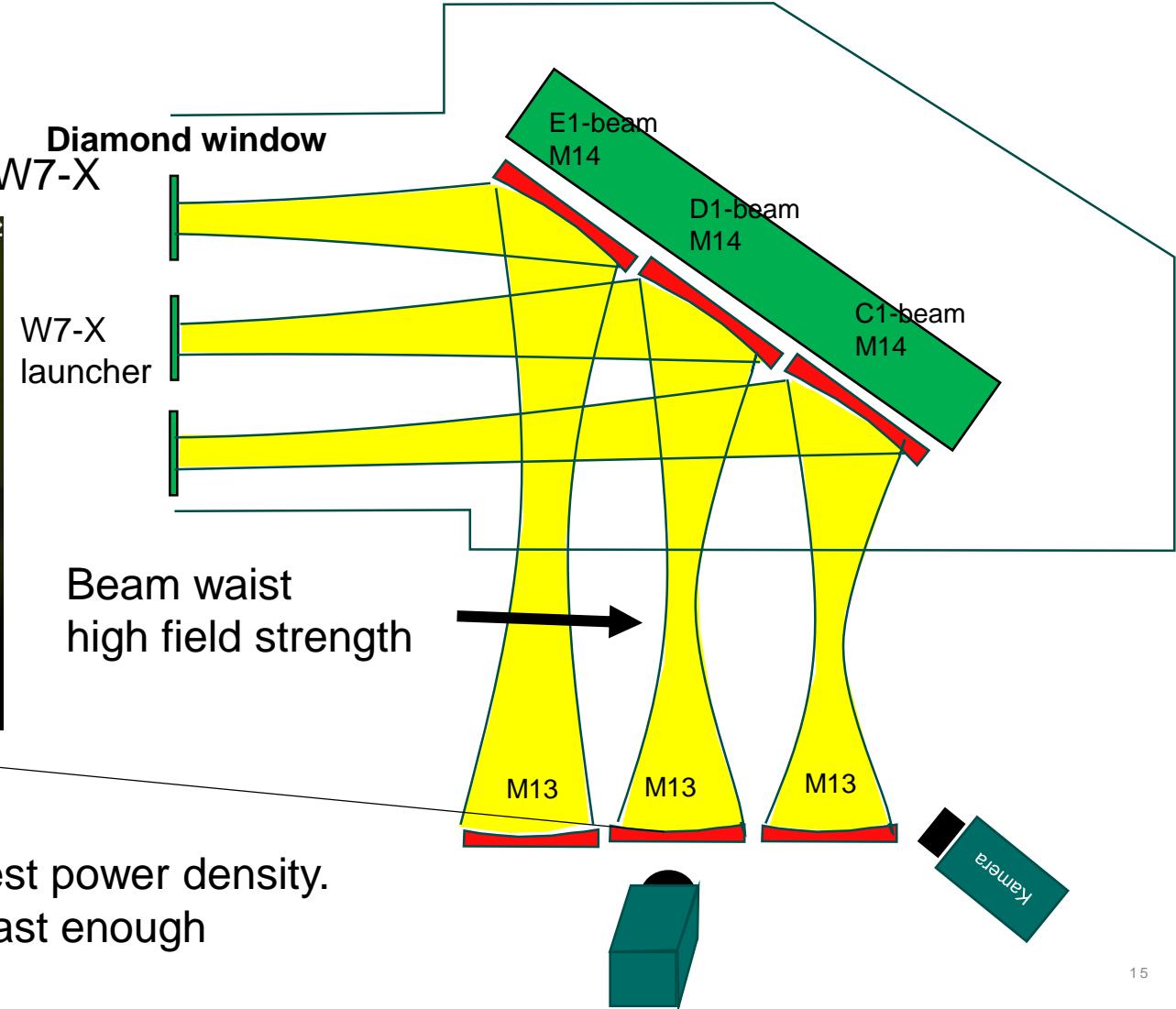
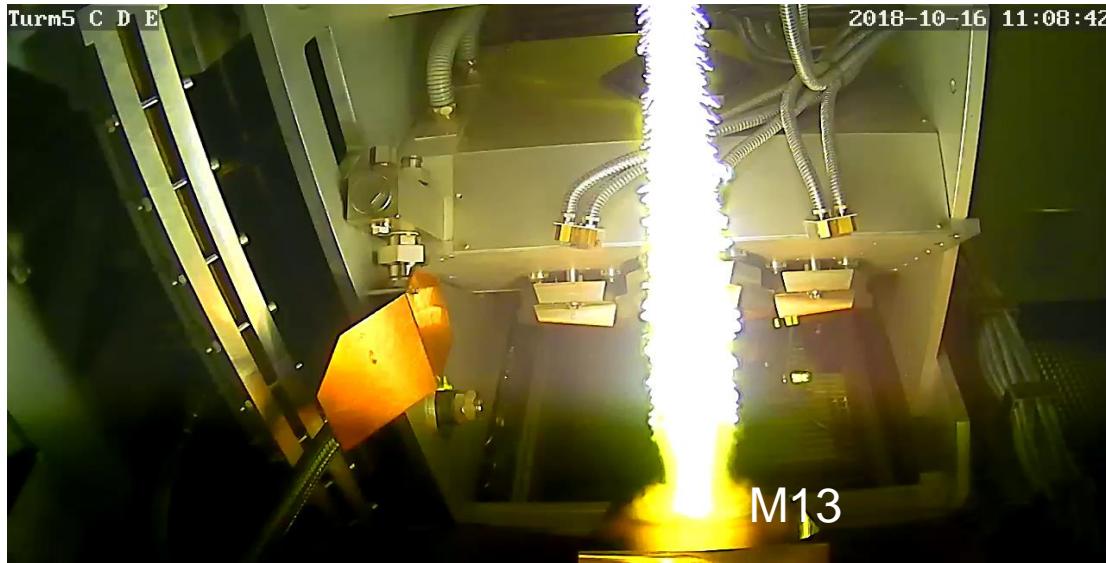
Outline



- Motivation
- General strategy
- Gyrotrons
- Transmission line
- Gyrotron control

Transmission Line: Arcing Due to Humidity

Arc between M13 und M14 of D1-Beam (close to W7-X)



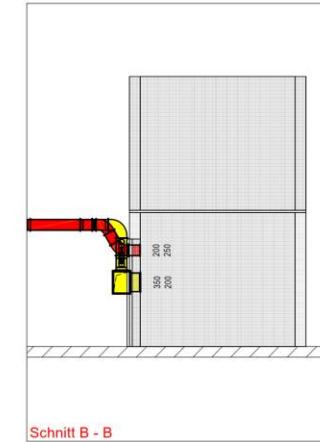
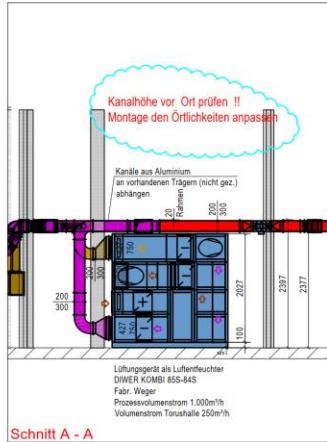
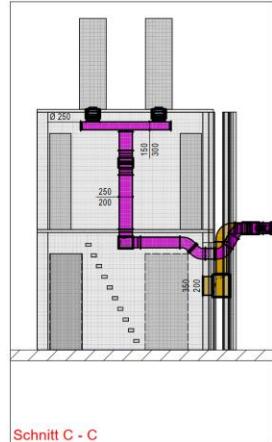
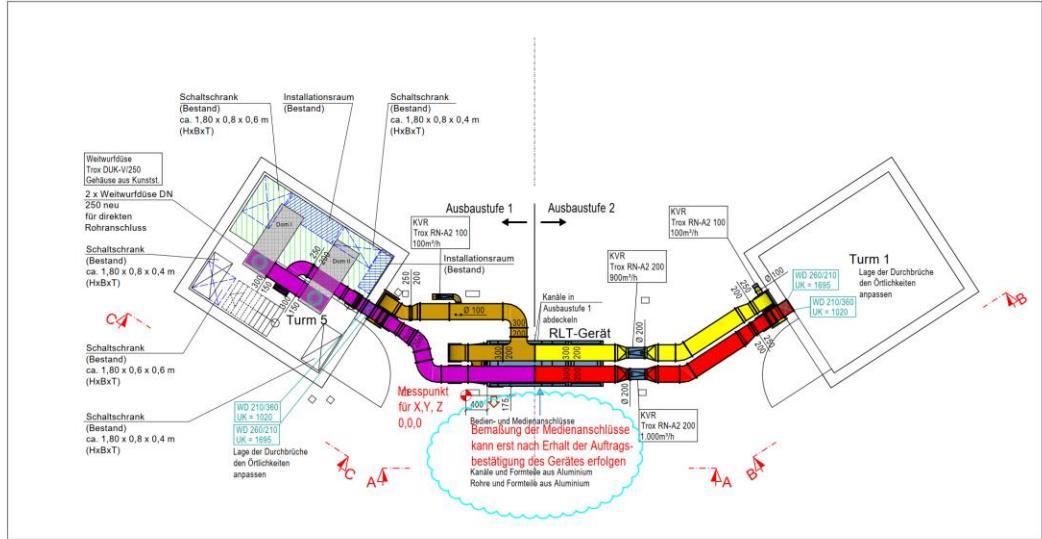
Lessons learned:

- Humidity causes arcing at the position of highest power density.
- Arc-detectors based on light emission are not fast enough to allow an immediate re-start.
- Change to arc-detection by RF-signals.

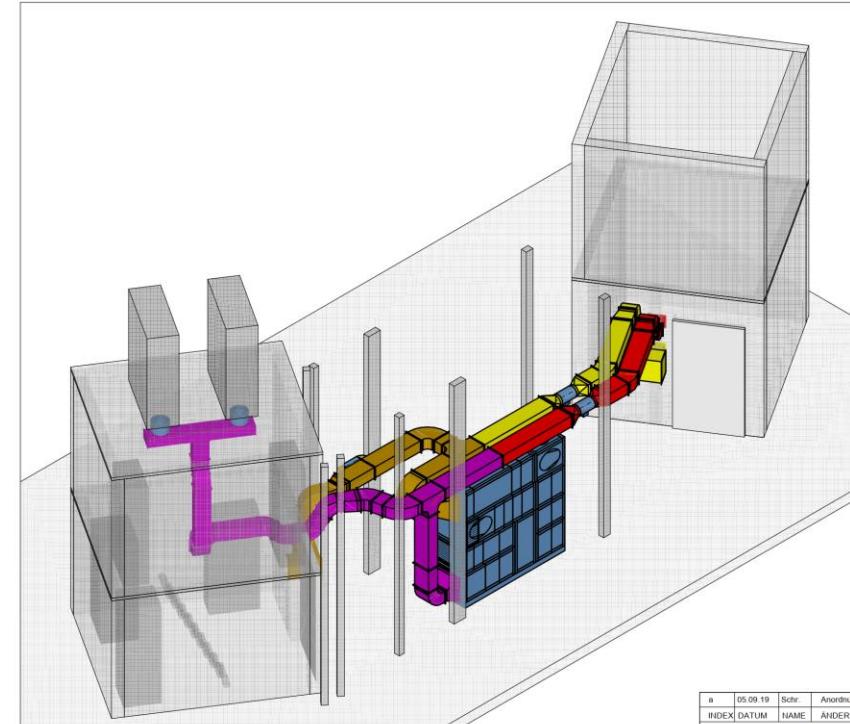


High Performance Air Drying System

Draufsicht, M 1 : 50



ISO-Ansicht, M 1 : 50



Legende

- Zuluft ECRH-Turm 1.BA
- Zuluft ECRH-Turm 2.BA
- Abluft ECRH-Turm 1.BA
- Abluft ECRH-Turm 2.BA
- Luft Torushalle

Montagezeichnung vorab
verbindliche Gerätemasse in Abhängigkeit der
örtlichen Gegebenheiten

Sämtliche Standortfestlegungen, Leitungsverläufe und
Anschlüsse an bestehende Versorgungsnetze unter
Berücksichtigung vorhandener Installationen und in
enger Abstimmung mit dem Auftraggeber.
Baukörper ist nicht maßstäblich gezeichnet.

luftechnik

Lüftung · Klima · Kälte
GmbH Rostock

Lüftungsmechanik Rostock
Plattenweg 10
18196 Stadebow
Tel.: 030/29390 Fax: 030/29345
e-mail: info@luftechnik-rostock.de

Objekt-Nr.: 19032

Auftraggeber: Max-Planck-Institut für Plasmaphysik

Baufeld-Nr.: RLT ERCH-T 01

Baujahr: 1903

Zeichnung: G.Thiel

Datum: 24.09.2019

Aufstellung: Montagezeichnung

Maßstab: 1:50

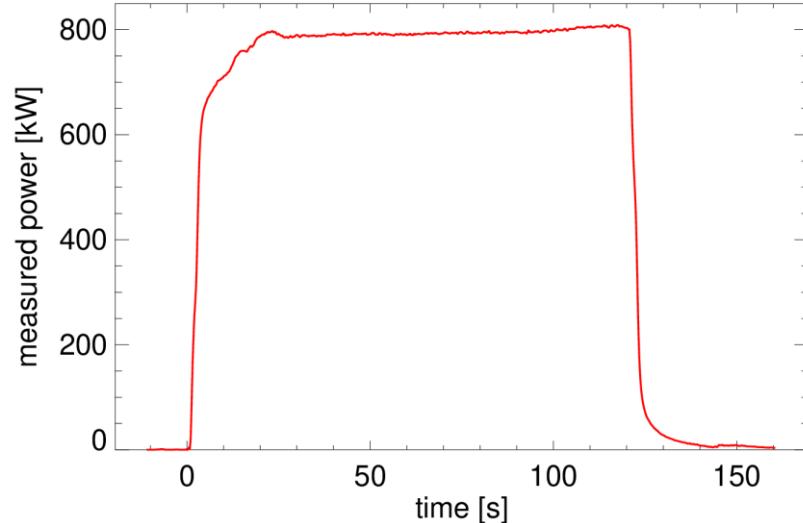
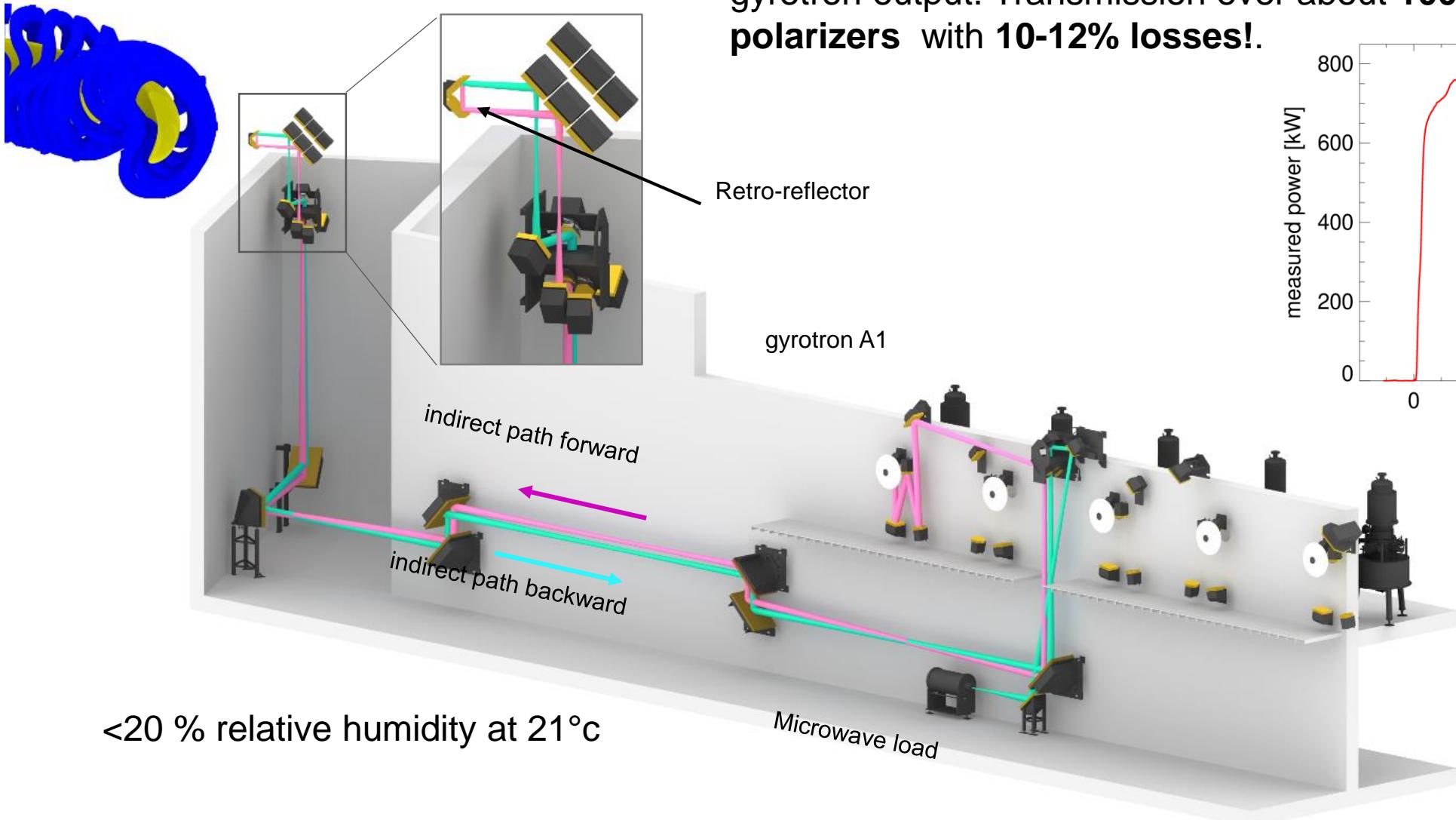
Zeichnungs-Nr.: 1811-L-01

Blatt: 1 von 1

Blattgröße: 841 x 594

Transmission Line: Full Power Test

120 second operation at full gyrotron power with about **0.9 MW** at gyrotron output. Transmission over about **100 m** with **29 mirror+ 2 polarizers** with **10-12% losses!**.



Outline



- Motivation
- General strategy
- Gyrotrons
- Transmission line
- Gyrotron control

Gyrotron Control: Operation Experience

Interlocks in OP1.2b

Interlock / Gyrotron	A1	B1	C1	D1	E1	A5	B5	C5	D5	E5	Summe
RF (mode loss)	20	10	12	23	5	2	1	2	3	10	88
I-Body	5	5	8	9	14	6	3	2	1	16	69
Overcurrent	4	0	17	5	8	1	5	0	5	2	47
Arc Gyrotron	1	8	0	0	0	3	0	0	0	0	12
Arc M13 (ECRH tower)	20	6	16	21	17	13	12	15	27	21	168
Sweep PSU	6	9	1	1	1	7	2	0	0	3	30
Cooling	0	2	0	0	4	4	8	1	4	4	27
Communication	3	1	3	2	8	0	3	0	1	1	22
Summe	59	41	57	61	57	36	34	20	41	57	

Gyrotron Control: Operation Experience

Interlocks in OP1.2b

Interlock / Gyrotron	A1	B1	C1	D1	E1	A5	B5	C5	D5	E5	Summe
RF (mode loss)	20	10	12	23	5	2	1	2	3	10	88
I-Body	5	5	8	9	14	6	3	2	1	16	69
Overcurrent	4	0	17	5	8	1	5	0	5	2	47
Arc Gyrotron	1	8	0	0	0	3	0	0	0	0	12
Arc M13 (ECRH tower)	20	6	16	21	17	13	12	15	27	21	168
Sweep PSU	6	9	1	1	1	7	2	0	0	3	30
Cooling	0	2	0	0	4	4	8	1	4	4	27
Communication	3	1	3	2	8	0	3	0	1	1	22
Summe	59	41	57	61	57	36	34	20	41	57	

Air condition, new optics and fast arc detection based on RF-measurement

Gyrotron Control: Operation Experience

Interlock / Gyrotron	A1	B1	C1	D1	E1	A5	B5	C5	D5	E5	Summe
RF (mode loss)	20	10	12	23	5	2	1	2	3	10	88
I-Body	5	5	8	9	14	6	3	2	1	16	69
Overcurrent	4	0	17	5	8	1	5	0	5	2	47
Arc Gyrotron	1	8	0	0	0	3	0	0	0	0	12
Arc M13 (ECRH tower)	20	6	16	21	17	13	12	15	27	21	168
Sweep PSU	6	9	1	1	1	7	2	0	0	3	30
Cooling	0	2	0	0	4	4	8	1	4	4	27
Communication	3	1	3	2	8	0	3	0	1	1	22
Summe	59	41	57	61	57	36	34	20	41	57	

Boosting control
of emitter heater

air condition, new optics and
fast arc detection based on RF-measurement
modernisation and simplification

Gyrotron Control: Operation Experience

Interlock / Gyrotron	A1	B1	C1	D1	E1	A5	B5	C5	D5	E5	Summe
RF (mode loss)	20	10	12	23	5	2	1	2	3	10	88
I-Body	5	5	8	9	14	6	3	2	1	16	69
Overcurrent	4	0	17	5	8	1	5	0	5	2	47
Arc Gyrotron	1	8	0	0	0	3	0	0	0	0	12
Arc M13 (ECRH tower)	20	6	16	21	17	13	12	15	27	21	168
Sweep PSU	6	9	1	1	1	7	2	0	0	3	30
Cooling	0	2	0	0	4	4	8	1	4	4	27
Communication	3	1	3	2	8	0	3	0	1	1	22
Summe	59	41	57	61	57	36	34	20	41	57	

Boosting control
of emitter heater

Fast control system
improvement

air condition, new optics and
fast arc detection based on RF-measurement
modernisation and simplification

Gyrotron Control: Operation Experience

Interlock / Gyrotron	A1	B1	C1	D1	E1	A5	B5	C5	D5	E5	Summe
RF (mode loss)	20	10	12	23	5	2	1	2	3	10	88
I-Body	5	5	8	9	14	6	3	2	1	16	69
Overcurrent	4	0	17	5	8	1	5	0	5	2	47
Arc Gyrotron	1	8	0	0	0	3	0	0	0	0	12
Arc M13 (ECRH tower)	20	6	16	21	17	13	12	15	27	21	168
Sweep PSU	6	9	1	1	1	7	2	0	0	3	30
Cooling	0	2	0	0	4	4	8	1	4	4	27
Communication	3	1	3	2	8	0	3	0	1	1	22
Summe	59	41	57	61	57	36	34	20	41	57	

Boosting control
of emitter heater

Fast control system
improvement

air condition, new optics and
fast arc detection based on RF-measurement
modernisation and simplification

New Strategy: allow restart of gyrotron whenever possible.

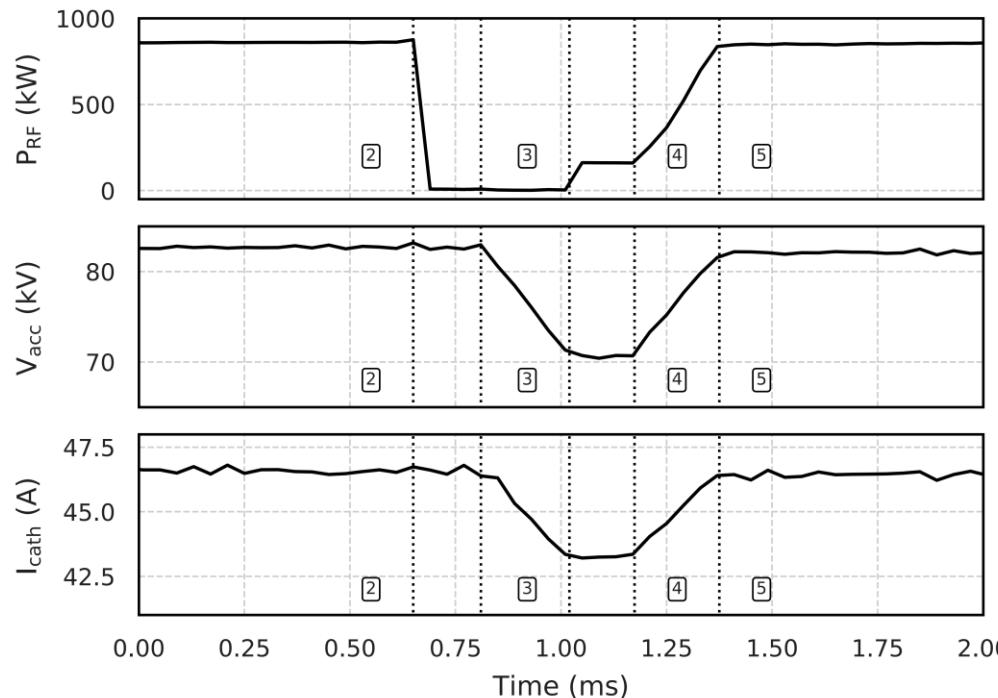


Gyrotron Control: Restarting Gyrotron Operation

Mode recovery system

PhD F. Wilde

- 1) Mode loss detection
- 2) Ramp down voltage
- 3) Mode is re-excited
- 4) Ramp voltage slightly below set value
- 5) Slow voltage ramp towards set value

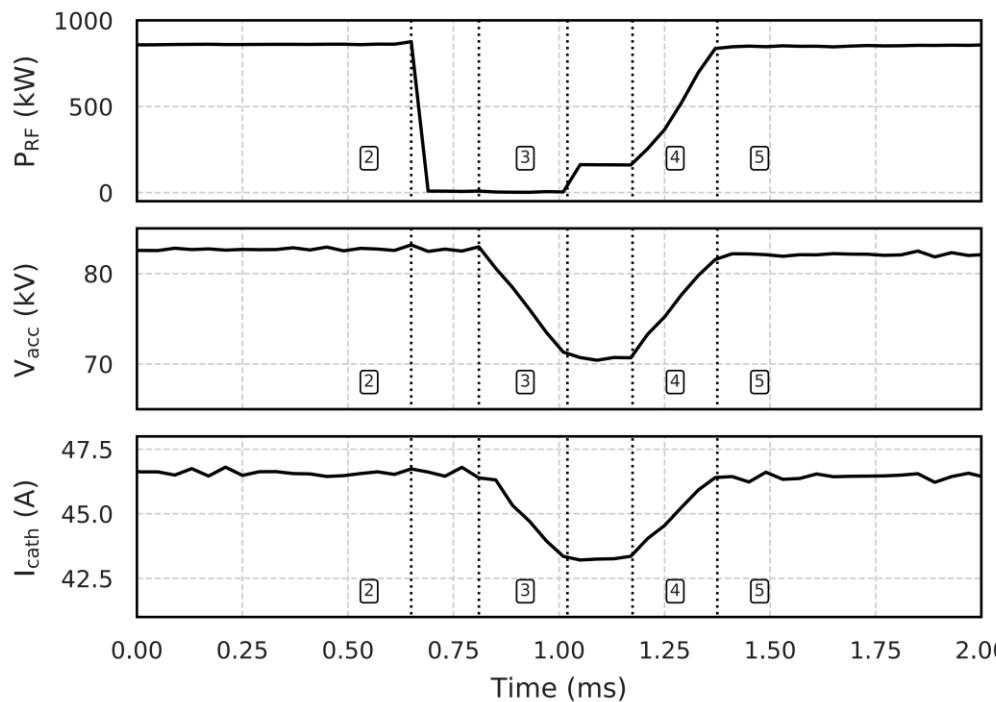




Gyrotron Control: Restarting Gyrotron Operation

Mode recovery system

PhD F. Wilde



- Mode loss detection
- Ramp down voltage
- Mode is re-excited
- Ramp voltage slightly below set value
- Slow voltage ramp towards set value

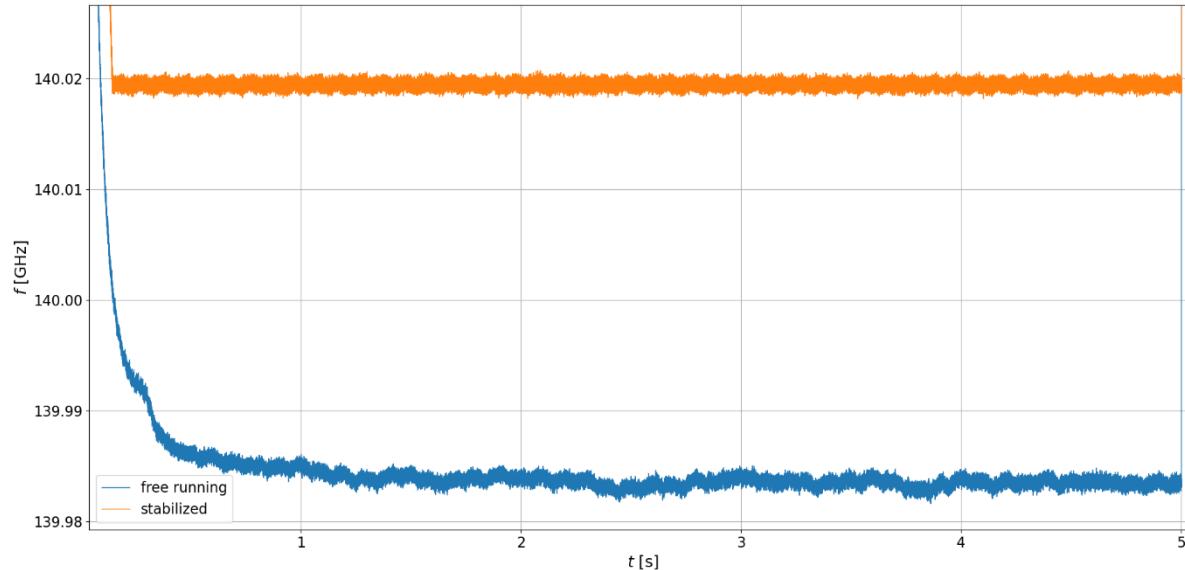


Gyrotron Control: Frequency and (Phase Stabilisation)



Frequency stabilisation by PLL

L. Krier

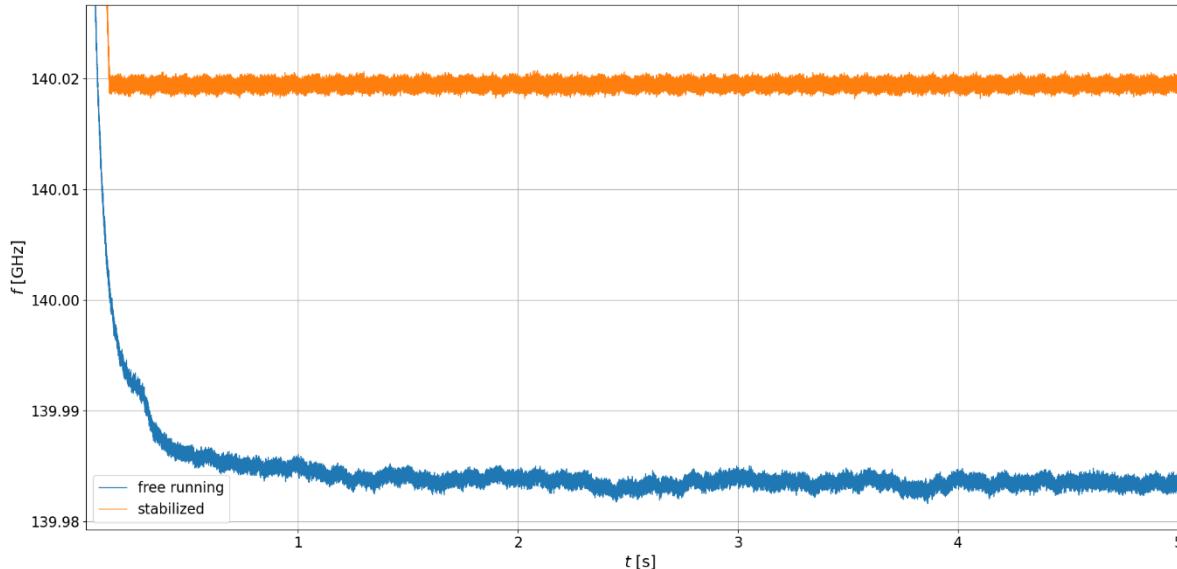


- High resolution CTS
- Beat wave experiments with ECRH

Gyrotron Control: Frequency and (Phase Stabilisation)

Frequency stabilisation by PLL

L. Krier

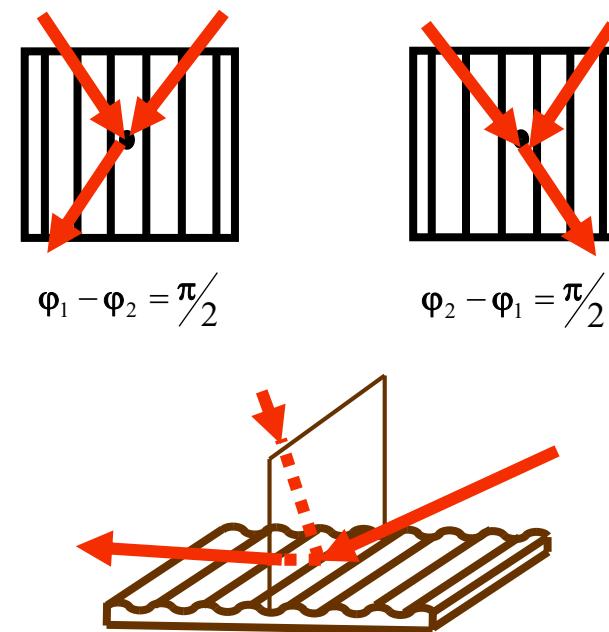


- High resolution CTS
- Beat wave experiments with ECRH

Complete phase locking will:

- Revolutionize the ECRH design (beam combining)
- Make new gyrotron applications possible (accelerator).

Magic Y: combining and switching by phase shift
M.Petelin IVEC 2014



Summary



- **Stepwise enhancement of the W7-X ECRH-system.**
18 MW ECRH power at W7-X is envisaged for 2030.
- **Step by step gyrotron development that also strengthens the European gyrotron program with a view to ITER and other fusion facilities.**
- **Adequate upgrades of transmission line and control system.**

Summary



- Stepwise enhancement of the W7-X ECRH-system.
18 MW ECRH power at W7-X is envisaged for 2030.
- Step by step gyrotron development that also strengthens the European gyrotron program with a view to ITER and other fusion facilities.
- Adequate upgrades of transmission line and control system.

Ultimate Goal:
phase controlled gyrotrons with 2MW unit power in 2030.